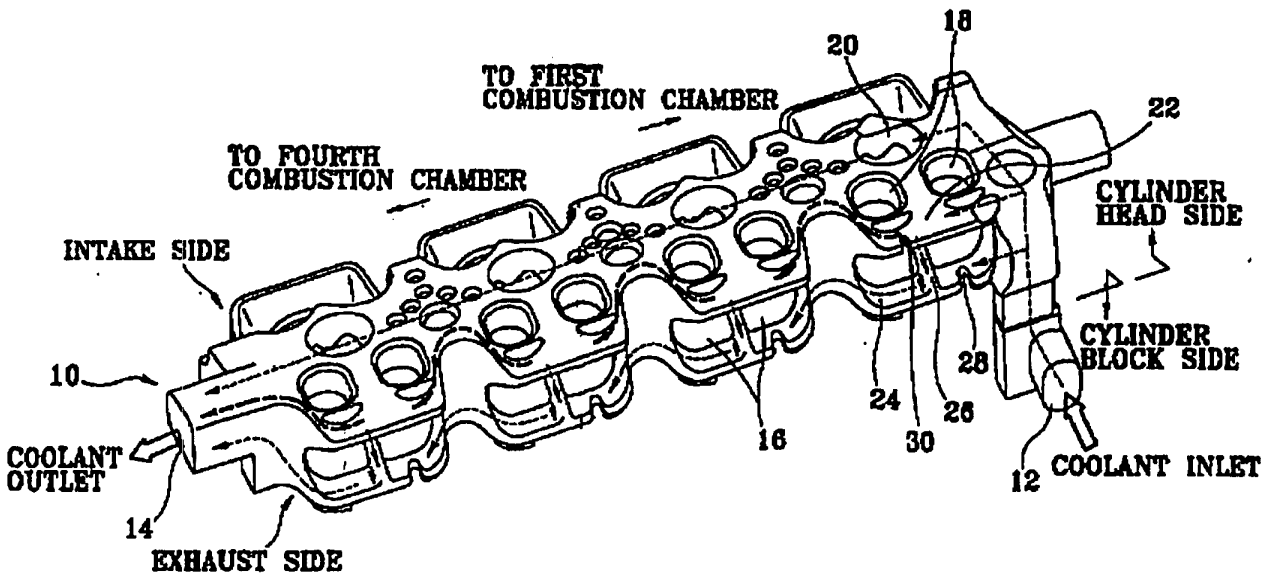
FIG.1


TO FIRST
COMBUSTION CHAMBER
TO FOURTH
COMBUSTION CHAMBER
INTAKE SIDE
10
COOLANT
OUTLET
14
EXHAUST SIDE
20
18
22
CYLINDER
HEAD SIDE
CYLINDER
BLOCK SIDE
28
24
26
30
16
12
COOLANT INLET